

KENPOXY 180

A non-toxic solvent free high build, protective epoxy resin coating



Description

KENPOXY 180 is a protective high build epoxy resin coating specifically developed to protect concrete and steel. Supplied as a two- pack system comprising pigmented base and a hardener, it requires only on site mixing to produce an easily applied decorative and chemically resistant finish. KENPOXY 180 can be safely used in areas where contact with foodstuffs is envisaged or for coating potable water storage tanks. It is solvent free and can be used with safety in small rooms or tanks without the need to provide special ventilation. KENPOXY 180 coatings will not support the growth of bacteria.

Primary uses

For the internal protection of concrete or metal tanks containing drinking water, certain chemicals, oils and fuel.

As an impervious, resilient and chemically resistant floor or wall coating in food manufacturing plants, breweries, canning and bottling factories. As a gas and vapor barrier.

As a protective and decorative coating in laboratories, abattoirs, etc. Other usage areas include oil refineries, paper mills, power stations, garages, hospitals, sugar refineries, hangars and most liquid containment areas.

Appearance and finish

High gloss, heavy bodied, ultra-dense surface. Hygienic and easily cleaned. Standard colors are light Grey and dark Grey.

Advantages

- Durable
- Non-toxic
- Waterproof and protective
- High chemical resistance
- High temperature water resistance
- Solvent free
- High build coating
- Easily applied by brush or roller

Packaging

KENPOXY 180 is supplied in 5kg units.

Working life at 25°C:	30 minutes
Mixed density at 25°	1.5g/cm ³
C : Tack free time at	Approx. 4 hours
35°C: Cure (by	>4N/mm ² at 12 hours
compressive strength)	>65N/mm ² at 4 days 0.29 -
at 25°C: Coverage:	0.40kg / m ² / coat
Finished film	180-240 microns per coat In
thickness: Bond to	excess of the cohesive
concrete:	strength of concrete

Application procedure

Surface preparation:

The substrate should be a smooth or semi-smooth sound surface such as concrete or metal. It is most important to ensure that thorough surface preparation is undertaken prior to application of the MASTERSEAL[®] 180 coating.

Concrete:

Ensure concrete is free from excessive, grease, oil, curing compound, etc. Ensure concrete is sound, cutting back where necessary and making good using suitable. Ensure all blow holes and surface imperfections are made good prior to application of the KENPOXY 180 coating.

Ensure concrete is at least 28 days old.

Contamination by oil, grease, fats etc. must be removed before other forms of preparation begin.

Steel:

All previous surface treatments should be removed taking the surface back to base metal. The base metal should be abraded and preferably shot blasted with grit, steel shot or proprietary abrasive. Where shot blasting is impractical pre-treatment may be carried out with pneumatic de-scaling guns, tap hammers, rotary wire brushes or by flame scaling. Cleaning with solvent or a strong detergent is advisable to ensure surface is free from grease etc. Do not allow surface to re-oxidize before application of Kenpoxy 180.

Mixing:

KENPOXY 180 is supplied in two pre-weighed components, base and reactor. No additions or omissions are required. Add reactor contents to the base component and mix thoroughly for using a slow speed drill fitted with a suitable mixing paddle until a uniform streak free color is achieved.

Application:

Kenpoxy 180 coating can be applied using good quality rollers or short haired brushes or by airless spray. It is recommended that KENPOXY 180 coating be applied in two coats of contrasting colors to ensure complete coverage.

Prior to the application of each coat the surface should be examined for signs of pin-holing, etc. Where pin-holing is evident these should be filled using Kenpoxy 220 thixotropic epoxy resin filler.

If the application is delayed more than 16 hours at 40°C or 36 hours at 20°C after the previous coat (the higher the ambient temperature, the shorter the maximum period), then the previous coat must be thoroughly abraded to give an adequate mechanical key and solvent wiped.

Overcoating:

Where areas need to be over coated due to damage etc. it is important that the areas to be treated are well abraded using a stiff rotary wire brush or coarse sand paper to give an adequate key. Completely strip off any unsound coating and proceed with overcoating as for new work.

Chemical resistance

KENPOXY 180 is resistant to intermittent spillages of the following chemicals:

- Formaldehyde, 40% solution
- Sulphuric Acid, 50% solution
- Hydrochloric Acid, 50% solution
- Hydrochloric Acid 5% solution
- Lactic Acid, 50% solution
- Nitric Acid, 10% solution
- Sodium Hydroxide, 50% solution
- Diesel oil
- Wine
- Sea and brackish water
- Aviation hydraulic fuels (Skydrol)
- Vegetable oils

Note: Higher concentration of mineral acids may cause matting of the surface and colour changes.

Equipment care

All equipment must be cleaned immediately after use with CLEANING SOLVENT. Similar cleaning procedures should be adopted for break periods exceeding 15 minutes duration.

Specification clause

KENPOXY 180:

Where indicated, apply KENPOXY 180 protective epoxy coating as manufactured by KENBRO INDUSTRIES LTD, or similar approved to the following specification:

Composition:	Two component, non-toxic, pigmented solventless epoxy resin based compound.
Coverage:	0.29 to 0.40kg/m ² /coat, two coats are recommended.
Dry film thickness:	180 to 240 microns/coat.

Storage:

Store under cover out of direct sunlight and protect from extremes of temperature. In tropical climates the product must be stored in an air conditioned environment. Failure to comply with the recommended storage conditions may result in premature deterioration of the product or packaging.

Whilst any information contained herein is true, accurate and represents our best knowledge and experience, no warranty is given or implied with any recommendations made by us, our representatives or distributors, as the conditions of use and the competence of any labor involved in the application are beyond our control.

For specific storage advice consult KENBO INDUSTRIES LTD Technical Services Department.

Safety precautions:

As with all chemical products, care should be taken during use and storage to avoid contact with eyes, mouth, skin and foodstuffs. Treat splashes to eyes and skin immediately. If accidentally ingested, seek immediate medical attention. Keep away from children and animals. Reseal containers after use.

Note:

Field service, where provided, does not constitute supervisory responsibility. For additional information contact your local KENBO INDUSTRIES LTD representative.

KENBO INDUSTRIES LTD reserves the right to have the true cause of any difficulty determined by accepted test methods.